<u>Technical Data</u> Lubri-Bond[®] 320 HS

PTFE, Solid Film Lubricant



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Product Description			
Lubri-Bond 320 HS is an air dry, PTFE based solid film lubric provides good corrosion resistance, and performs best in ligh higher solids version of our standard Lubri-Bond 320 that allo improved anti-settling characteristics. Specifications for this p http://www.everlubeproducts.com/products.	ter load carrying applications. Lubri-Bond 320 HS is a bws improved bulk processing capabilities and exhibits		
Features / Benefits			
Good chemical and corrosion resistance	Suitable for field applications		
RoHS compliant	Ideal for lighter load carrying applications		
Markets	Typical Applications		
Semiconductor	Pump and valve components		
Industrial machinery	Slides, guides, rails, brackets		
 Fabricated metal parts Mechanical components 	Elastomeric componentsSpring and coils		
Physical Properties			
Lubricating Solids	PTFE		
Binder	Ероху		
Color and Appearance*	Translucent finish (other colors may be available)		
Carrier	Solvent borne		
Solids (by weight)*	17% to 21%		
Density*	7.2 ± 0.5 lb/gal (864 \pm 60 grams/liter)		
Flash Point	24°F (-4°C)		
Volatile Organic Compound	696 grams/liter (5.8 lb/gal)		
Theoretical Coverage ¹	472 ft ² /gal @ 0.5 mils (11.6 m ² /liter @ 12.7 microns)		
Processing Information			
Dry Film Thickness	0.2 to 1 mil (5 to 25 microns)		
Dilution / Cleanup Solvent	Methyl Ethyl Ketone (MEK)		
Dilution Ration (For spray)	1:1 to 2:1 (product:solvent by volume) Adjust as needed		
Cure Cycle	12-24 hrs @ 77°F ± 10°F (25°C ± 7°F		
Suggested Pretreatment	Grit blast and/or phosphate		
Suggested Application Method	Spray/dip spin		
For additional information, please see Processing Bulleting #30	000-A		
(Continued)			

Lubri-Bond 320 HS

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Test Panel Test Panel Coating MethodASTM B117>240 hrs @ 5% neutral salt spray 1.0 mil on grit blasted steel panelAbrasion ResistanceASTM D4060GoodCoefficient of FricationASTM D2714.06 to .08Operating Temperature Range-100° to 250°F (-73 to 121°C)Load Carrying CapacityLoad Carrying CapacityASTM D2625, Method B<20,000 psiWear LifeASTM D2714>50,000 cycles avg.Chemical Resistance (ASTM D-251U, Method C)Isopropyl Alcohol or Ethyl AlcoholPassDiethanolaminePassMineral Spirits or Paint ThinnerPassSodium Hydroxide (10%)PassToluenePassDistilled WaterPassSkydrol 500 (room temperature)N/RJet Fuels (JP-4)PassHydraulic fluidsPassTrichloroethyleneN/RAnti-lcing fluidsPassHydrocarbon test fluid (TT-S-735)PassCleaning compound (Mil-C-372)PassAviation gasoline (Mil-G-5572)PassHydraulic fluid (Mil-H-5606)PassTurbine fuel (Mil-T-5624)PassLubricating oil (Mil-L-22851)PassLubricating Oil (Mil-L-14107)PassSilicone damping fluidPassLubricating Oil (Mil-L-6082)Pass	Typical Functional Properties			
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Note: Chemical resistance may vary depending on the cure cycle. N/R = Not recommended

Additional Information

Shelf Life and Storage:

One year from date of shipment, stored in a factory sealed container between the temperatures, 40°F to 100°F. Coatings are thermally stable, but we do not recommend prolonged exposure outside of the specified temperature range listed above.

Packaging:

Lubri-Bond 320 HS is available in gallon, 5-gallon pail, and quart

Warranty:

No representation of warranty is expressed or implied and all warranties including warranties of marketability and fitness for use are expressly disclaimed. Nothing herein shall be construed as permission or recommendation to practice a patented invention without a license.

* These tests are performed on each production lot

¹ Based on 100% transfer efficiency at a dry film thickness of 0.0005 inch (12.7 microns).

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