Technical Data

Everlube 9600

Everlube Products

U.S.A. 1-888-233-4706 · 1-770-261-4800 Europe 44 (0)1386 421444 www.em-coatings.com

Medical Grade Coating System

Process Description

Everlube 9600 is a low VOC, thermally-cured, epoxy-based, fluorocarbon coating that exceeds all current and proposed VOC regulations. This coating system offers excellent corrosion resistance, good release and non-stick properties, and superior chip resistance.

Testing Qualifications	(ANSI/AAMII/ISO 10993**)	Suitable For
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- Cell Toxicity (USP Method)
- Intracutaneous Irritation (10993-10)
- Guinea Pig Maximization (10993-10)
- Muscle Implantation (10993-10)

- Autoclaving
- · Gamma Radiation
- Ethylene Oxide Sterilization Residuals (-7)
- · Other sterilization methods

Physical Properties

ASTM Test Method Value

Color and Appearance Black Satin Finish*

Corrosion Resistance

Test Panel ASTM B-117 500 Hours

Test Panel Coating Method 0.7 mil on grit blasted steel panel

Abrasion Wear ASTM D-4060 <50 mg/1000 cycles

Coefficient of Friction ASTM D-2714 0.04 to 0.08

Operating Temperature Range

Continuous -300° to 400°F (-184° to 204°C)
Intermittent -300° to 500°F (-184° to 260°C)

Adhesion ASTM 2510, Method A Pass

Dry Film Thickness 0.5 to 1 mils (13 to 25 microns)

Fluid Resistance

	Pass or Fail		Pass or Fail
Isopropyl Alcohol or Ethyl Alcohol	Pass	Diethanolamine	Pass
Mineral Spirits or Paint Thinner	Pass	Hydrochloric Acid (10%)	Pass
Toluene	Pass	Sodium Hydroxide (10%)	Pass
Acetone	Pass	Distilled Water	Pass

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E/M Form No. 105F

^{**} Supplemented by FDA Publication - G95-1. Due to confidentiality, E/M does not provide test reports.

^{*} Contact your E/M Sales Engineer for additional color options